

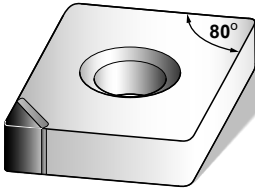
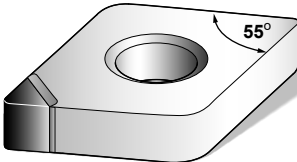
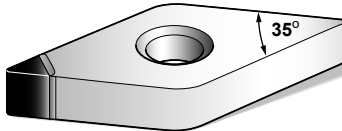
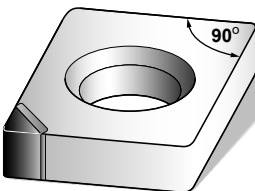
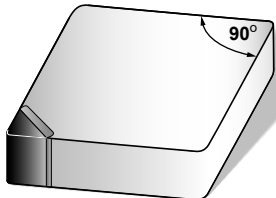
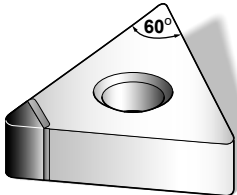
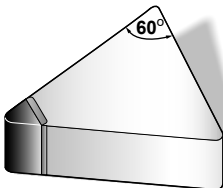
MULTI EDGE TOOL INSERTS - DESIGNATED ‘DE’

LOW CONTENT BRAZED CBN INSERTS - DR-50, 450 & 500

HIGH CONTENT BRAZED CBN INSERTS - DR-75, 85, 95, 400, 650 & 900

PRODUCT RANGE OF DR-CBN CUTTING TOOL INSERTS FOR I.S.O. TOOL HOLDERS - Multiple Edge Consumable
E, F, T or S Edge Condition, Designated ‘DE’



Product Reference	Inscribed Circle (mm)	Thickness (mm)	Radius (mm)	Example Insert	
Rhomboid 80°					
CNMA 1204**	12.70	4.76	0.2 – 1.6		
Rhomboid 55°					
DNMA 1506**	12.70	6.35	0.2 – 1.6		
DNMA 1504**	12.70	4.76	0.2 – 1.6		
DNMA 1104**	9.52	4.76	0.2 – 1.2		
Rhomboid 35°					
VNMA 1604**	9.52	4.76	0.2 – 1.2		
Squares					
SNMA 1204**	12.70	4.76	0.2 – 1.2		
SNMA 0903**	9.52	3.18	0.2 – 1.2		
SNUN 1204**	12.70	4.76	0.2 – 1.2		
SNUN 0903**	9.52	3.18	0.2 – 1.2		
Triangles					
TNMA 1604**	9.52	4.76	0.2 – 1.2		
TNMA 1103**	6.35	3.18	0.2 – 1.2		
TNUN 1204**	9.52	4.76	0.2 – 1.2		
TNUN 1103**	6.35	3.18	0.2 – 1.2		

Typical Order Example: - 20 pieces CNMA 120408T DE DR-85